



your solution partner

About Us



Our company was established in Bursa on
02.02.2005.

Our company, has been manufacturing
tools in an area of 300 m² until the
beginning of 2016.

Afterwards, we moved our facility to a new
location in Bursa Organized Industrial Zone
with a production area of 2000 m² and
started to produce sheet metal parts for
automotive industry in addition to
manufacturing tools.

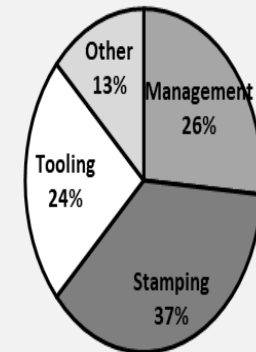
With the guidance of our 20 years of
experience, we direct all our efforts and
investments to become a preferred solution
partner of our customer.

General Information

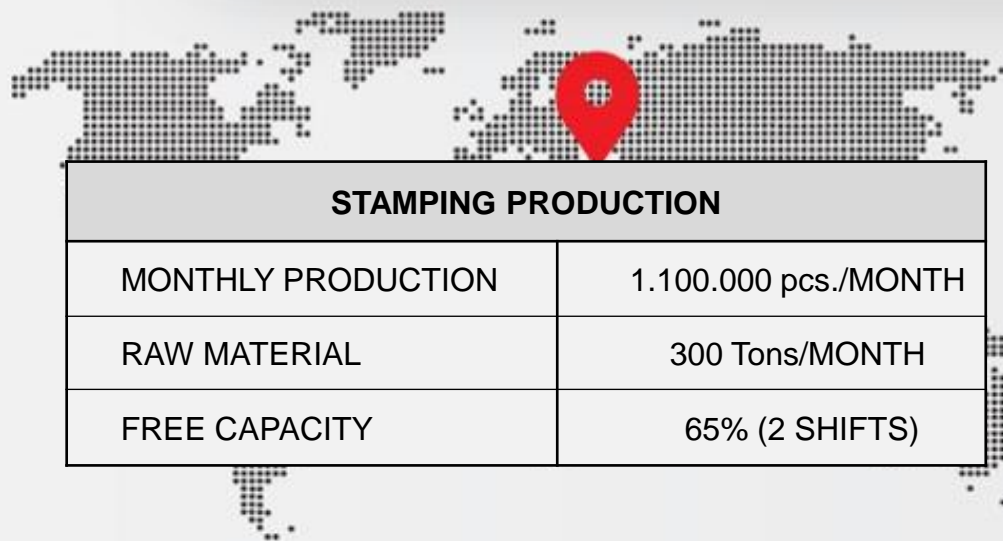


LOCATION	BURSA ORGANIZED INDUSTRIAL ZONE	
AREA	Workshop Area	2200 m ²
	Office Area	500 m ²
# of People	Management	10
	Stamping	14
	Tooling	9
	Other	5

EMPLOYEE DISTRIBUTION



Production



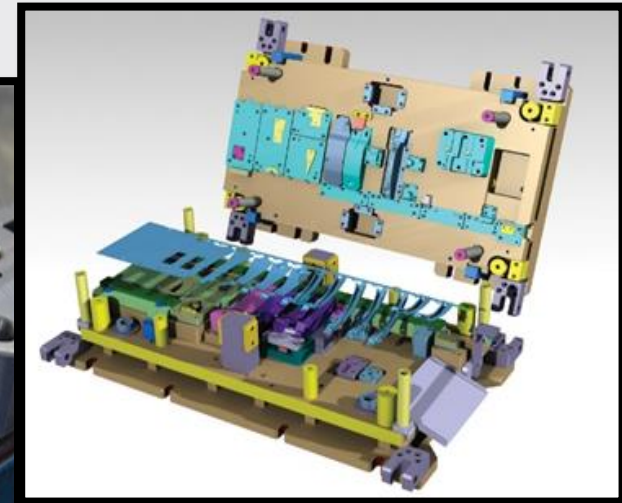
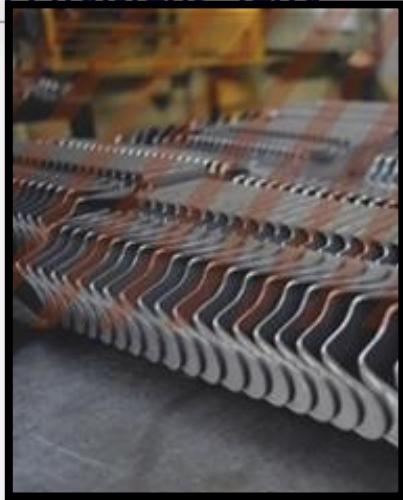
STAMPING PRODUCTION	
MONTHLY PRODUCTION	1.100.000 pcs./MONTH
RAW MATERIAL	300 Tons/MONTH
FREE CAPACITY	65% (2 SHIFTS)

TOOL PRODUCTION	
MONTHLY PRODUCTION	2-3 Tools/MONTH
MAXIMUM MACHINING WEIGHT	15 Tons/TOOL
FREE CAPACITY	60%(2 SHIFTS)

QUALITY/PERFORMANCE (2025-End of April)	
OEE	70%
COSTUMER PPM	4
INTERNAL PPM	2.072



Facilities



TOOL DESIGN

- Reverse Engineering
- Simulation
- Prototype Design

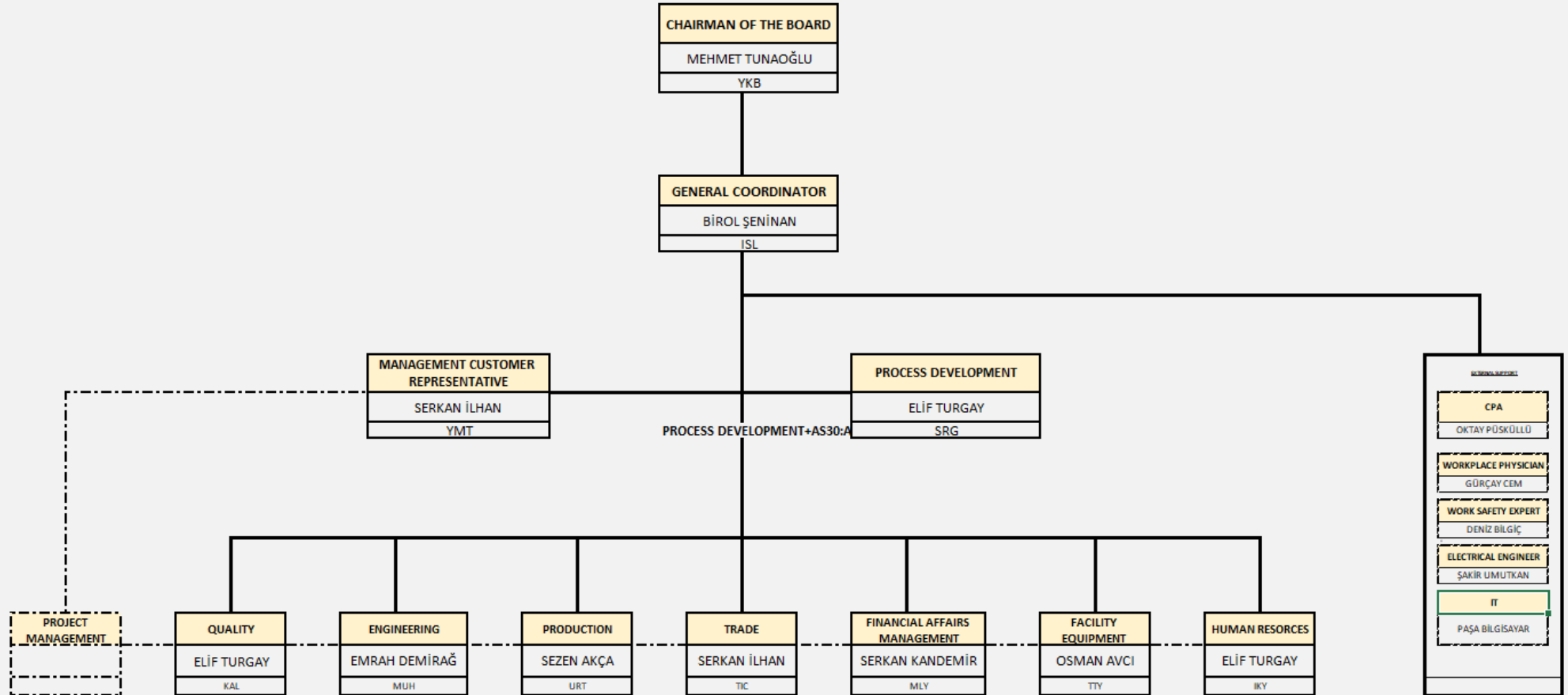
TOOL MANUFACTURING

- Bridge Type CNC Machines
- Vertical Milling Centers
- CAM
- Assembly / Try-out

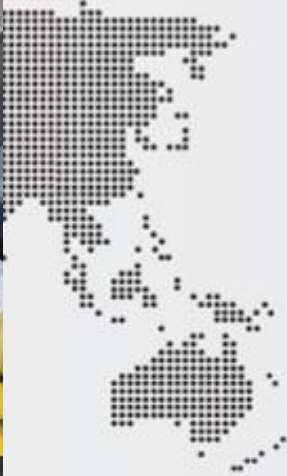
STAMPING

- Eccentric Presses between 125T-630T
- Progressive and Tandem Production
- Coil feeding capacity (5 machines and upto 1.000 mm
- Point Welding

Our Organization



Quality Policy



ISO
9001

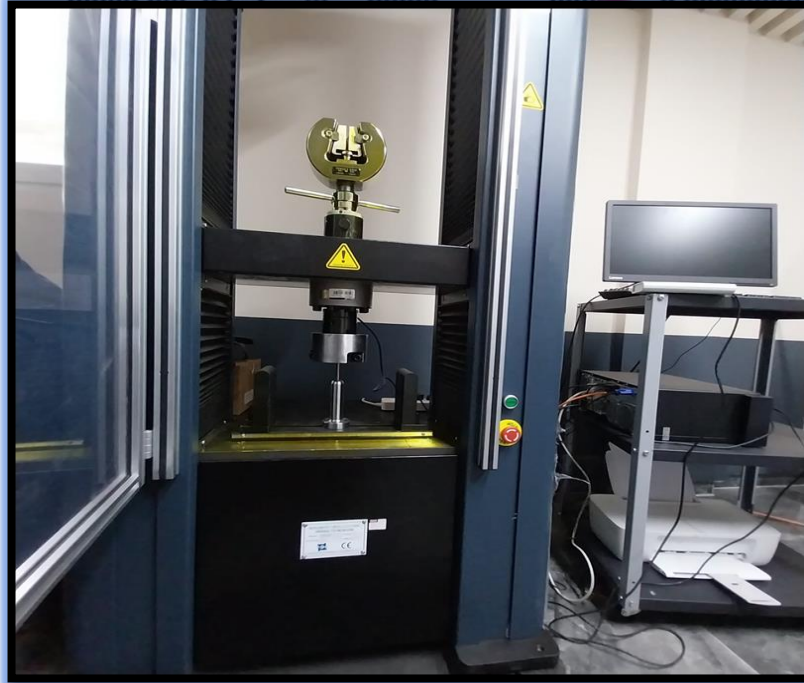
Believing that the key of success is quality,

TUNMAKSAN aims to keep customer satisfaction at the highest level in terms of both

- product performance and
- service quality.

Our company established the quality management system in 2015, and we insist on continuous improvement for continuous development.

Quality Laboratory



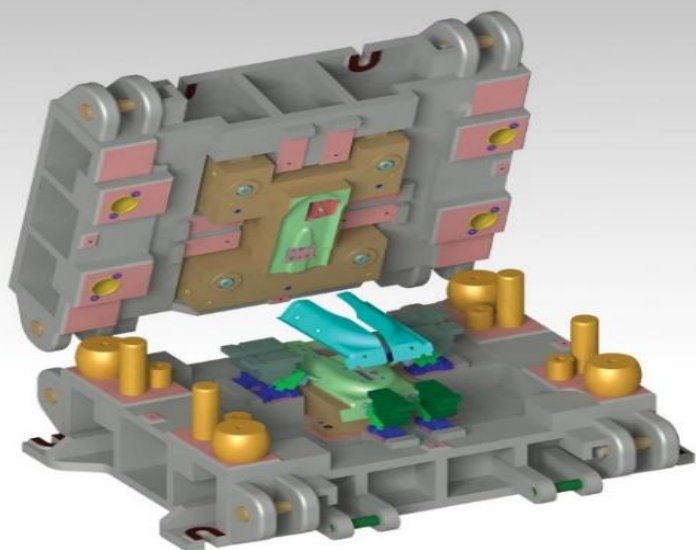
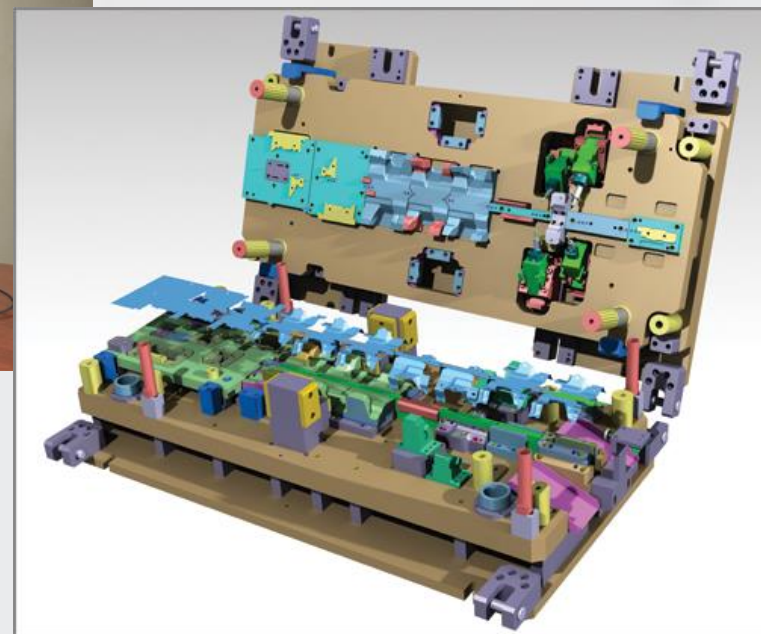
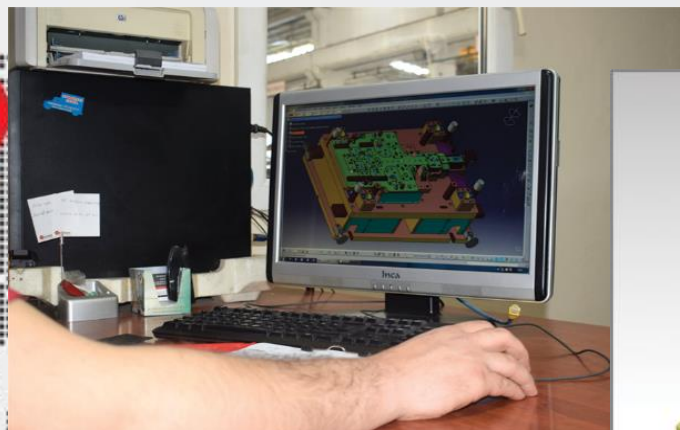
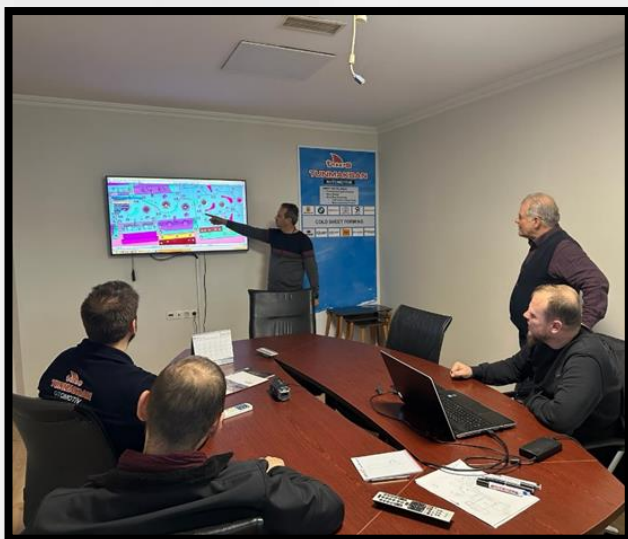
We invest in modern measuring devices that help us control production processes within specifications.



Tooling



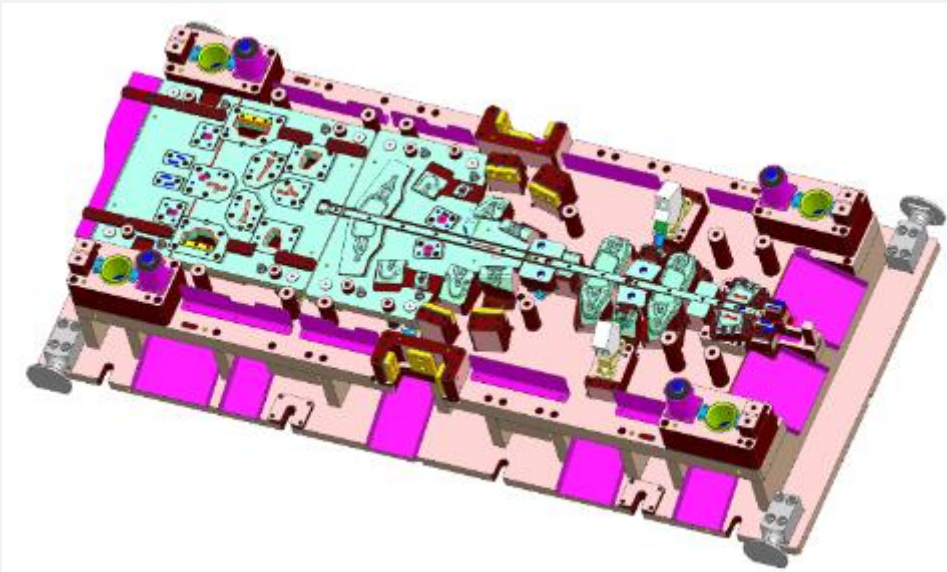
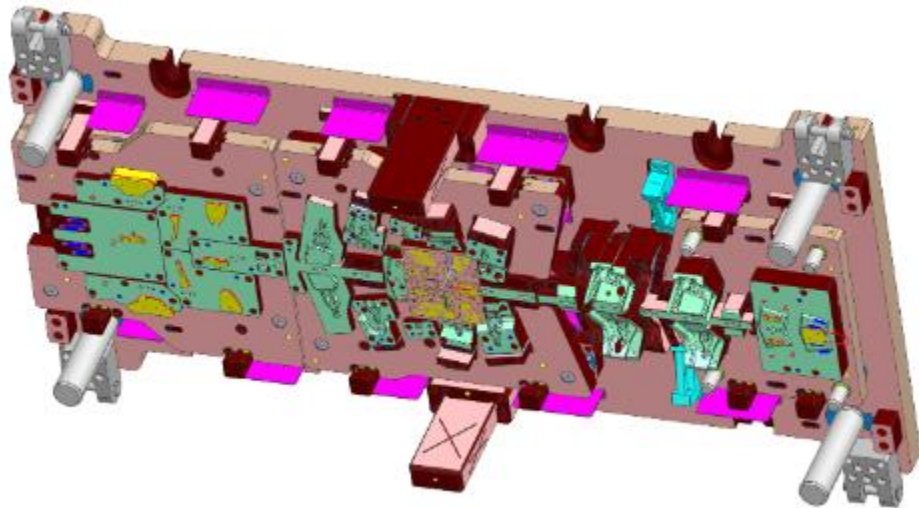
Design



Our expert team in tool design offers customized and efficient solutions. Our creative proactive design approach allows us to perfectly meet customer demands.



TUNMAKSAN
METAL FORM



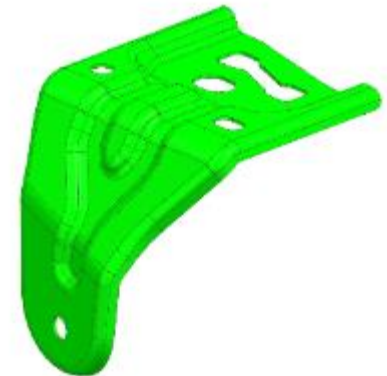
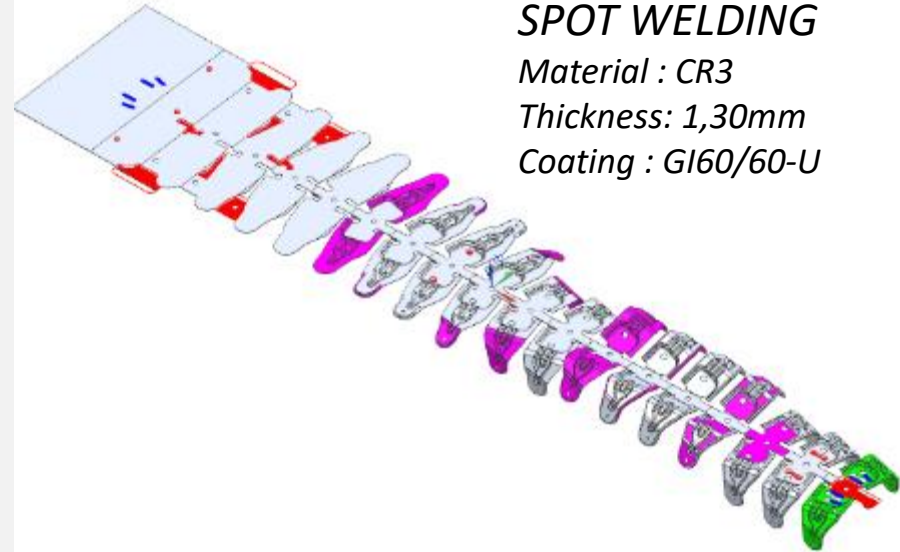
19 STEPS PROGRASSIVE TOOL

SPOT WELDING

Material : CR3

Thickness: 1,30mm

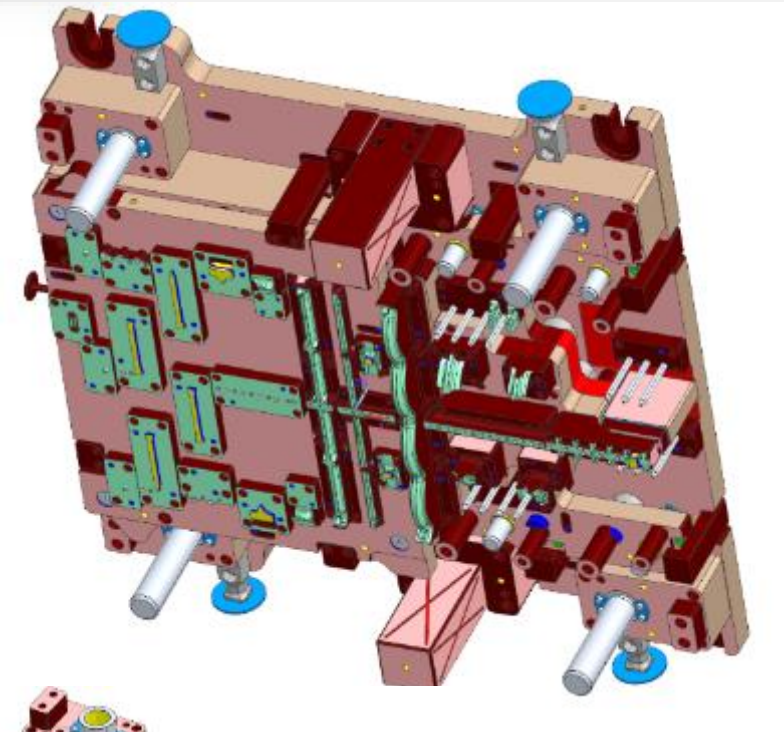
Coating : GI60/60-U



RENAULT



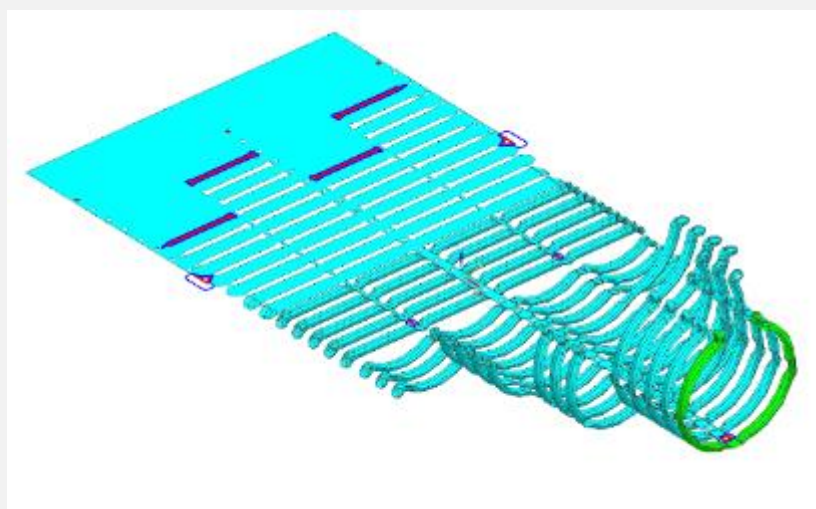
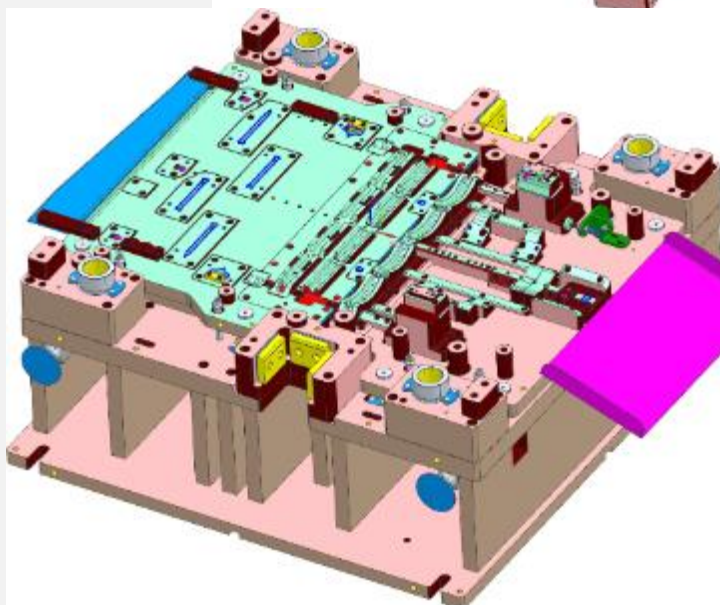
COŞKUNÖZ
METAL FORM



33 STEPS PROGRASSIVE TOOL

Material : StW24

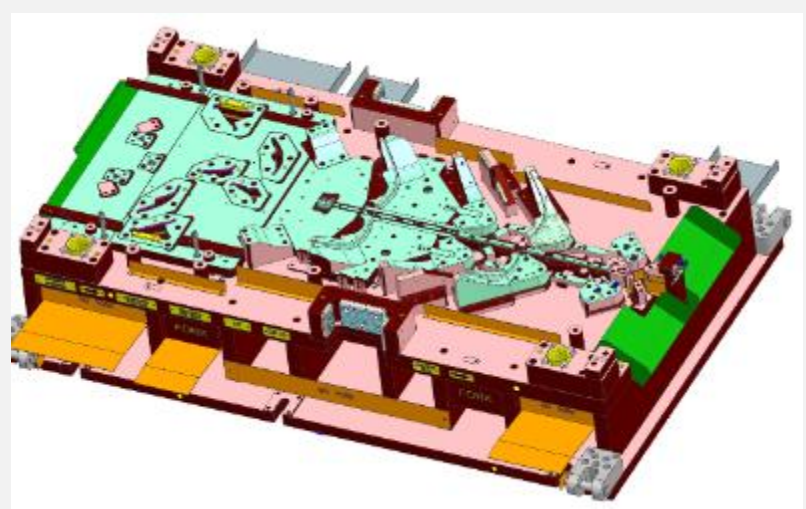
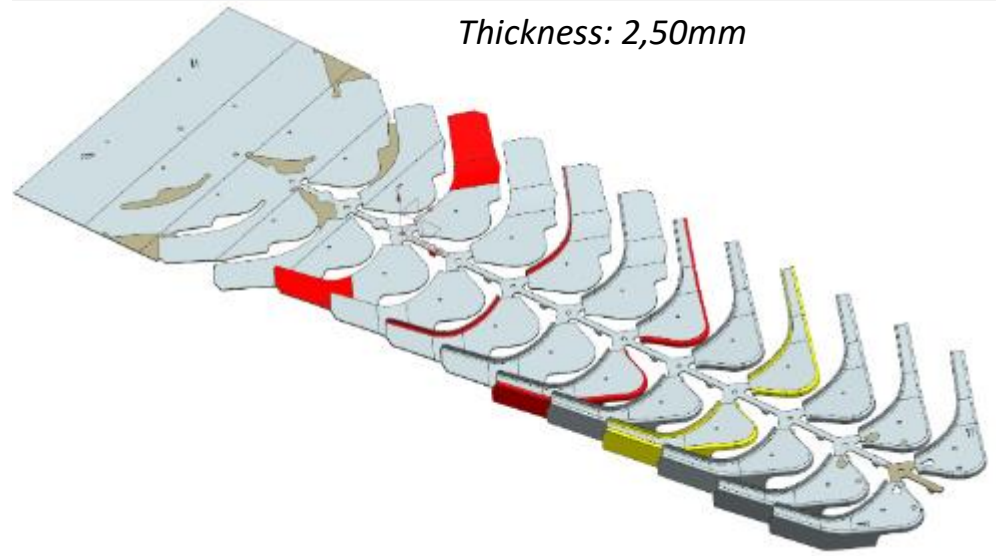
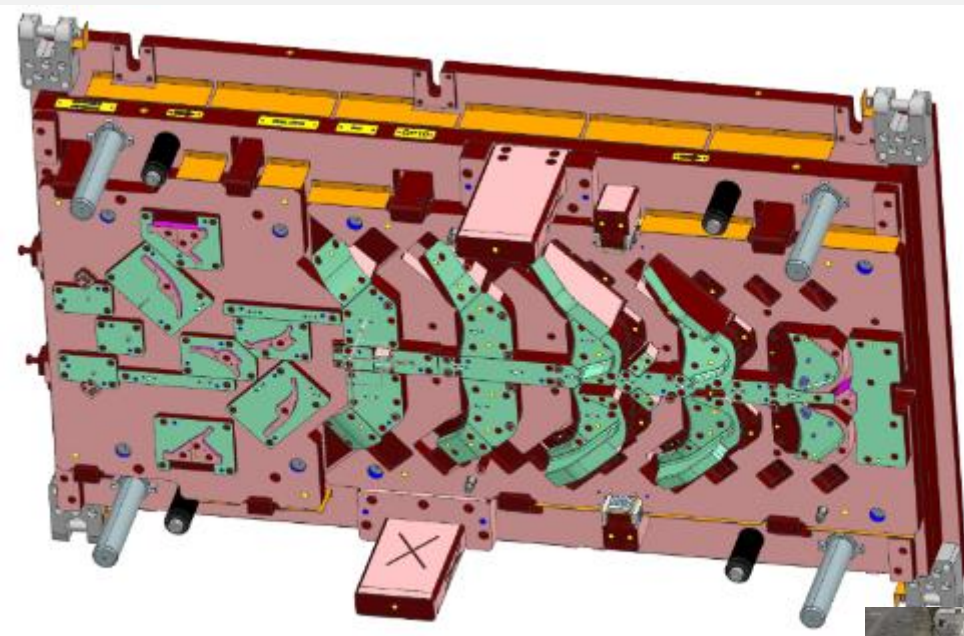
Thickness: 3,0mm

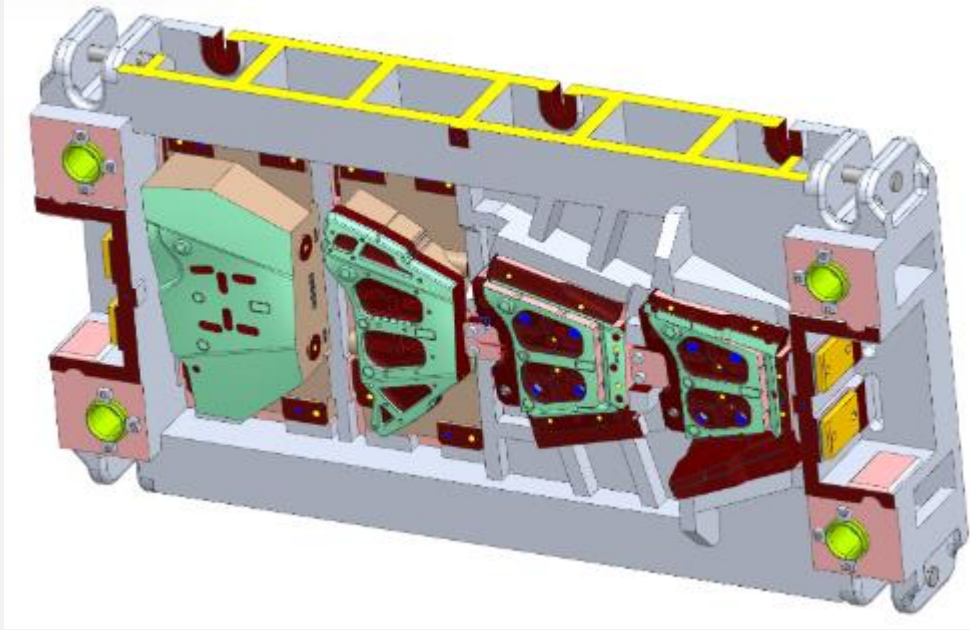


14 STEPS PROGRASSIVE TOOL

Material : S420MC

Thickness: 2,50mm



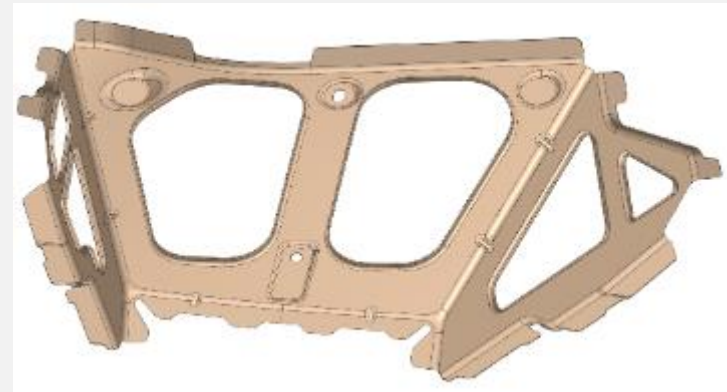
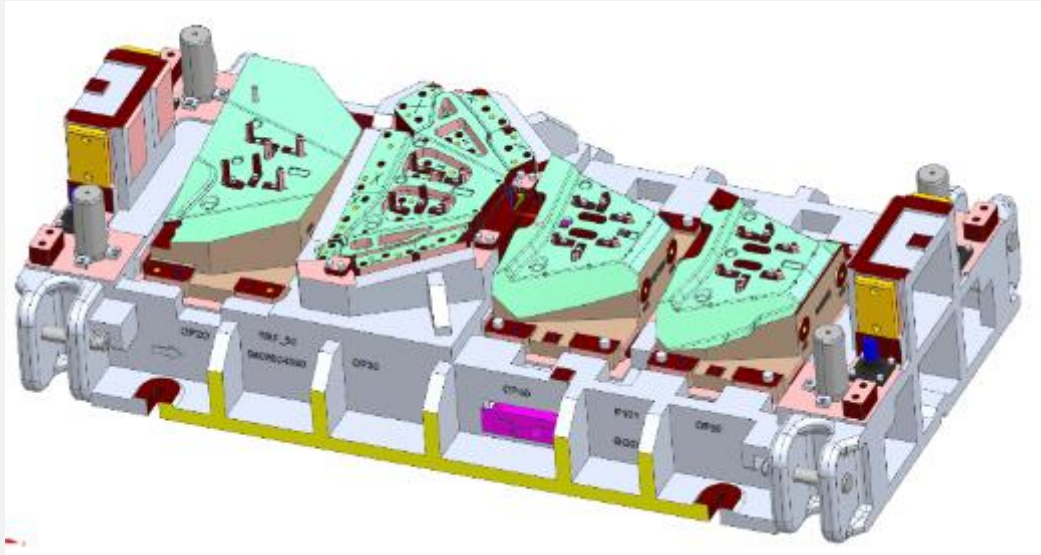


4 STEPS TANDEM CASTING TOOL

Material : E275D

Thickness: 0,75mm

Coating : G10/10



KO PROJECT

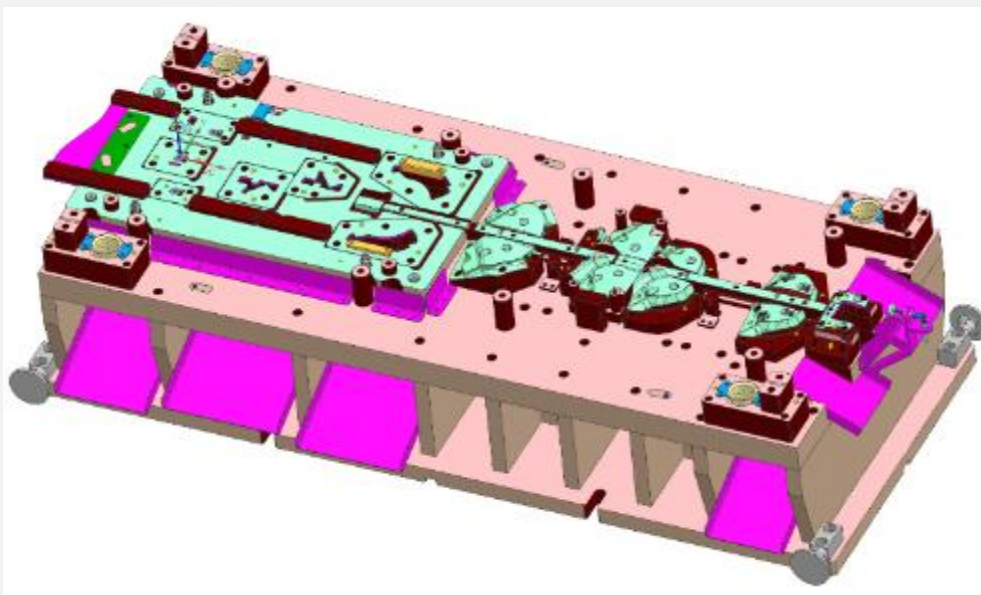
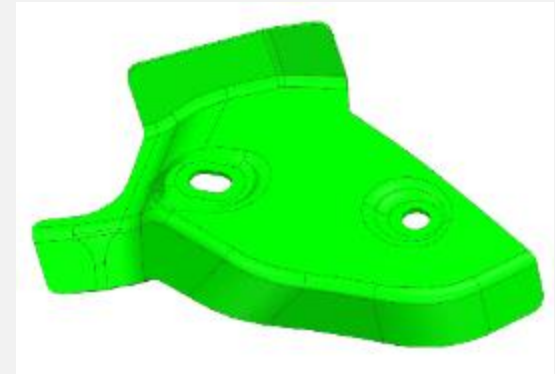
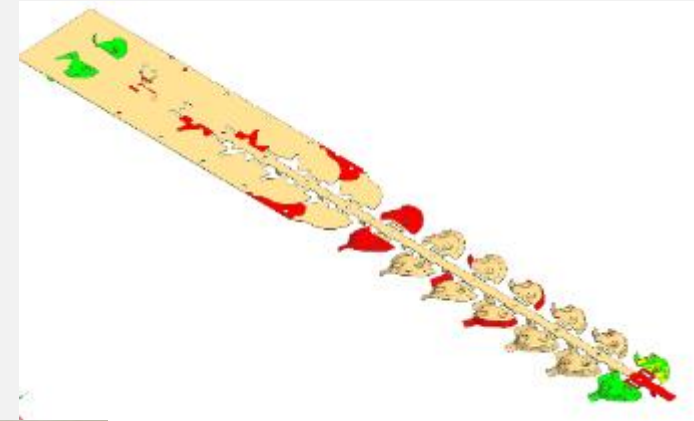
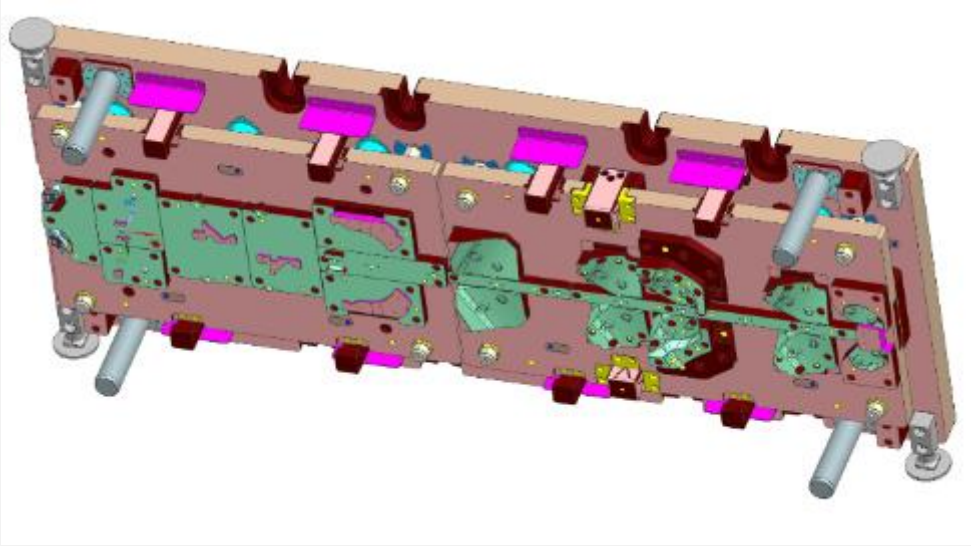


13 STEPS PROGRASSIVE TOOL

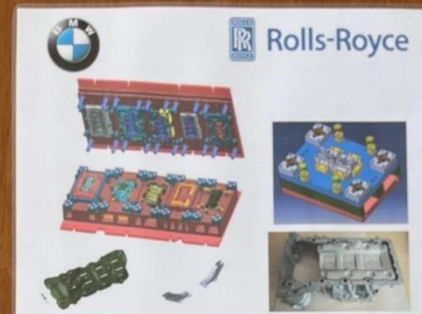
Material : CR4

Thickness: 1,50mm

Coating : GI50/50-U







Project Planning

Production Management

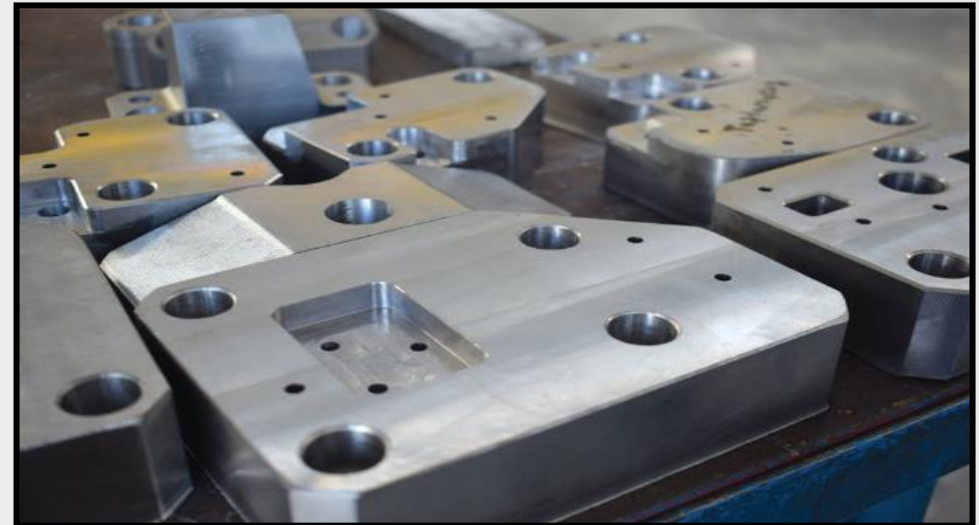
REF	PICTURE	INFORMATION	SOURCING	LOGISTICS	PROCESS	DESIGN	PATTERN	CASTING	ORDERS	3D MACHINING	2D MACHINING	ADJUSTMENT	TRY OUR ORDER	OFFTOOL	QUALITY CHECK	SUPPLIER SUPPORT	SHIPMENT	FINAL BUYER	NETO
REF 7 / 8		Part Number: 20000015476-20000015490 Part Type: TANDON KALUP Volume: 30.400 Material: HES200	Oct 24	Sub 24	Today	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25		
REF 15		Part Number: 20000015482 Part Type: TANDON KALUP Volume: 30.400 Material: HES200	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
REF 59		Part Number: 20000015495 Part Type: ADONAL KALUP Volume: 30.400 Material: HES200	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
REF 42		Part Number: 20000015476 Part Type: TANDON KALUP Volume: 30.400 Material: HES200	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
REF 298		Part Number: 182738 Part Type: PROGRESSIVE TOOL Volume: 130.488 Material: CR52H2A	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
REF 281-282		Part Number: 182731-182732 Part Type: PROGRESSIVE TOOL Volume: 165.243 Material: CR	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
1029-1131		Part Number: Part Type: Volume: Material:	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			
1107		Part Number: Part Type: Volume: Material:	Oct 24	Sub 24	Mar 24	May 24	Jun 24	Tem 24	Aug 24	Eyl 24	Eki 24	Kas 24	Ara 24	Oca 25	Sub 25	Mar 25			

Machining Form

Tool Planning

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Machine Park



Machine Park

MACHINE PARK					
#	TYPE	DIMENSIONS			FEATURES
		X (mm)	Y (mm)	Z (mm)	
1	CNC MILLING MACHINE (Bridge Type)	4000	2300	1000	90° Machining Head
2	CNC MILLING MACHINE (Bridge Type)	5.000	2.500	1.050	90° Machining Head
3	CNC MILLING MACHINE	1.150	600	600	
4	CNC MILLING MACHINE	1.150	600	600	
5	CNC MILLING MACHINE	2.000	850	750	
6	GRINDING MACHINE	800	400	300	
7	WIRE EROSION - SODICK AP200L	220	150	120	

SOFTWARES	
#	TYPE
1	CATIA
2	NX
3	AUTOFORM
4	AutoCad
5	4MCad
6	WorkNC (CAM)

Tunmaksan serves its customers in tandem and progressive tool manufacturing.

We have an experienced team and capable machinery park.

We serve our customers by our proactive approach and experiences.

Machine Park

5000 x 2500 x 1050mm

Hardford – 2020 (Rnw) – Bridge
Type
CNC Milling Machine.



4000 x 2300 x 1000mm

Starvision– 2022 – Bridge Type
CNC Milling Machine.



200 x 850 x 750mm

Arion – 2011
CNC Milling Machine.



1150 x 600 x 600mm

Spinner – 2021
CNC Milling Machine.



Machine Park



Stamping Line

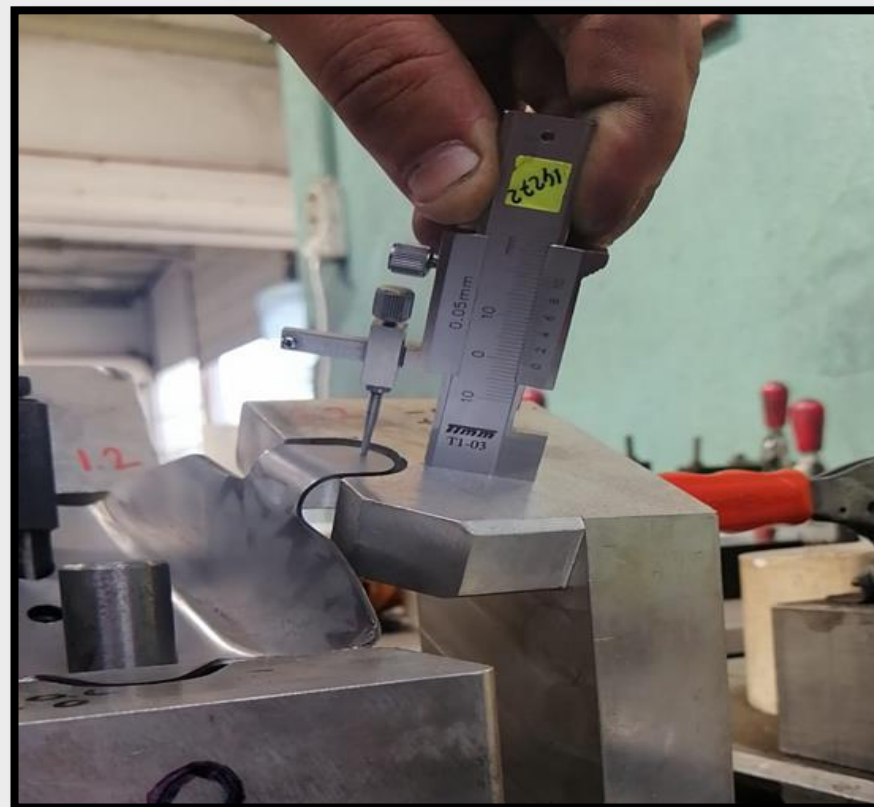


Tunmaksan serves its customers with its high quality, flexible and fast solution approach in parts production with its wide range of machinery and experienced production team.

Stamping Line

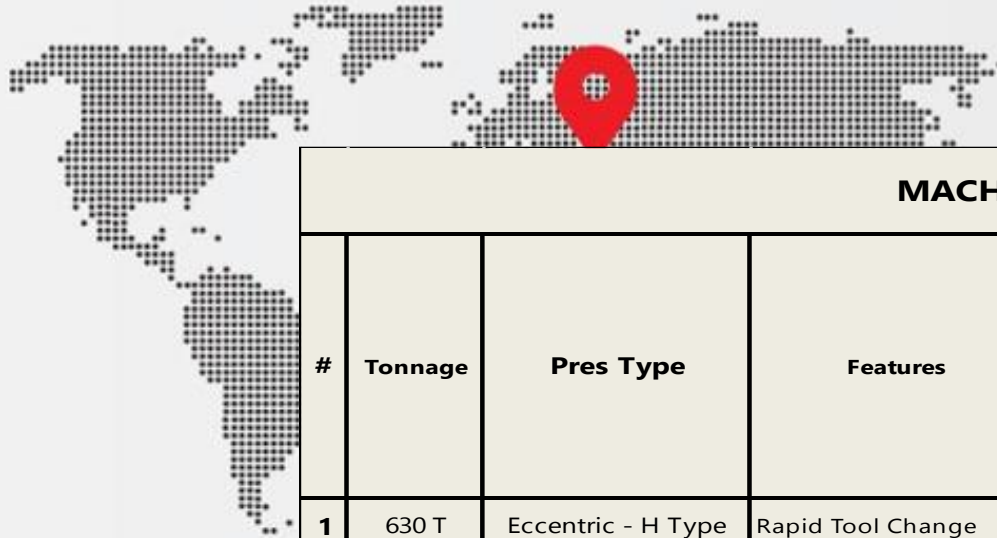


Stamping Line



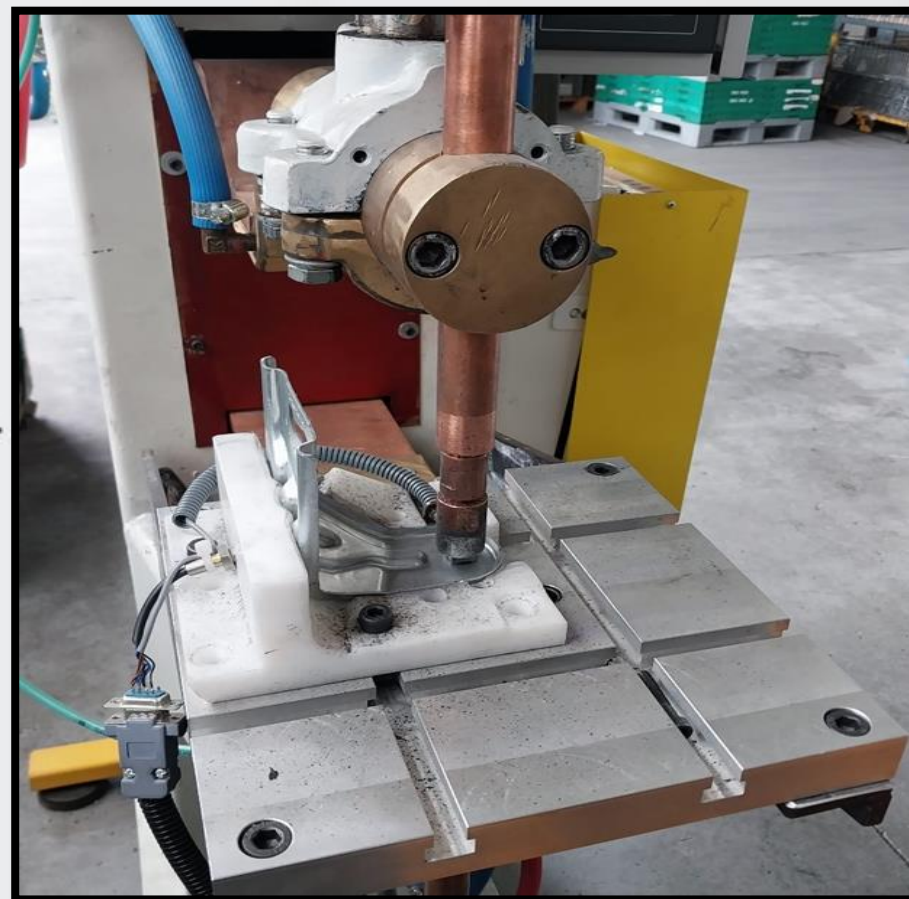
Tunmaksan has a wide production range in part pressing progressive tools in 5 presses, with the ability to use coils up to 1,000 mm.

Stamping Line



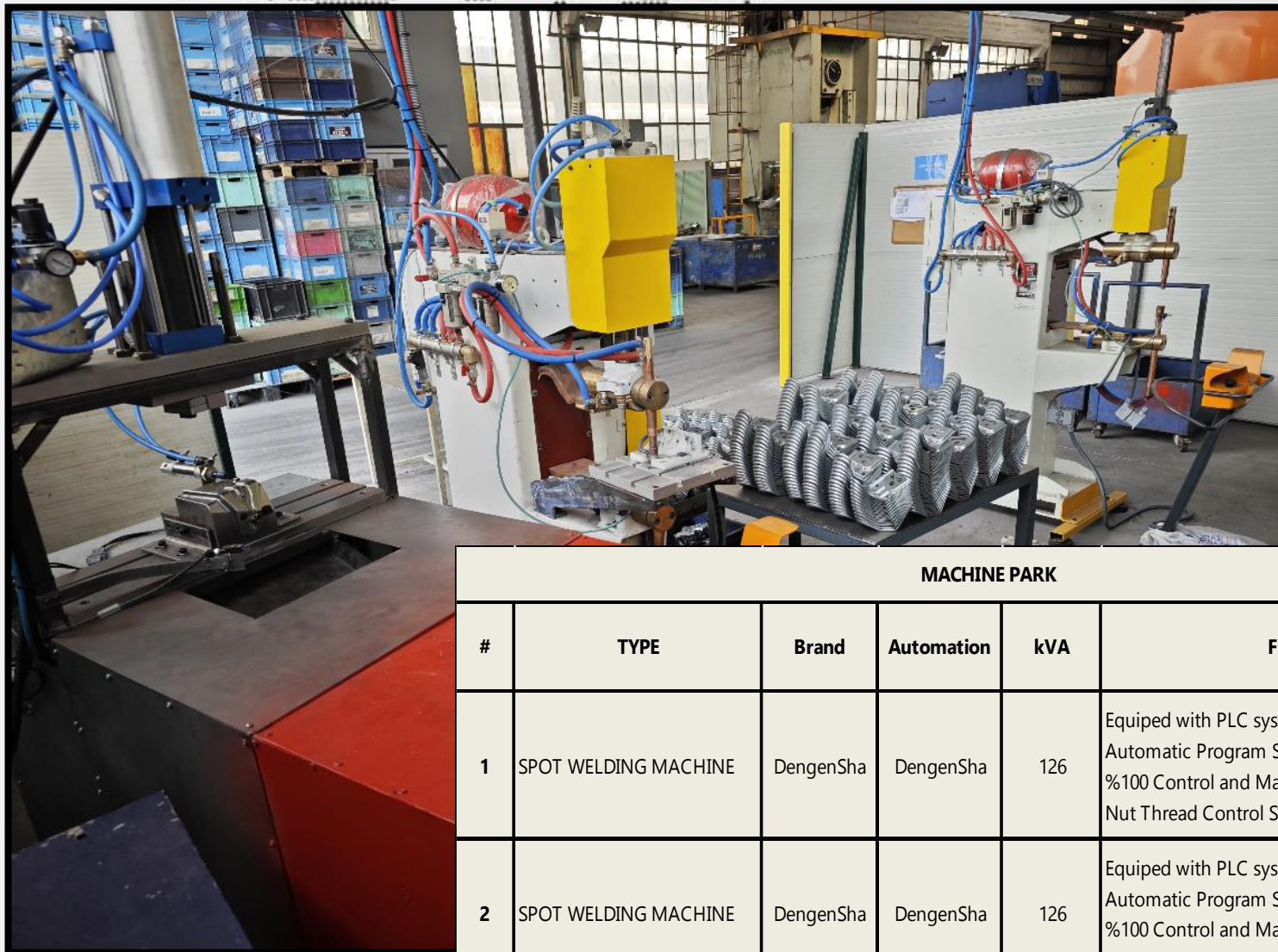
MACHINE PARK									
#	Tonnage	Pres Type	Features	TABLE DIMENSIONS		TOOLING DIMENSIONS		DECOILER	
				X (mm)	Y (mm)	Tool Height (mm)	Stroke (mm)	Width (mm)	Thick. (mm)
1	630 T	Eccentric - H Type	Rapid Tool Change	3000	1500	670-800	280	800	4
2	500 T	Eccentric - H Type	Moving Table	2.800	1.800	550-900	500	1.000	2
3	500 T	Eccentric - H Type	Moving Table	2.800	1.800	550-900	500		
4	400 T	Eccentric - H Type	Rapid Tool Change	2.700	1.300	570-700	300	800	4
5	400 T	Eccentric - H Type		1.400	1.000	430-550	300	400	3
6	315T	Eccentric - D Type		1.400	900	355-465	300	400	2
7	315T	Eccentric - C Type		1.540	880	430-550	220		
8	315T	Eccentric - C Type		1.540	880	430-550	220		
9	250 T	Eccentric - C Type		1.500	880	380-500	250		
10	200 T	Eccentric - C Type		1.400	850	340-450	250		
11	160 T	Eccentric - C Type		1.400	800	380-450	200		
12	125 T	Eccentric - C Type		1.100	680	260-350	200		

Spot Welding



Our spot welding line with its strong infrastructure, help us with its high quality and fast production capacity. Technology combined with our expert team, we bring customer satisfaction to the highest level.

Spot Welding



MACHINE PARK					
#	TYPE	Brand	Automation	kVA	FEATURES
1	SPOT WELDING MACHINE	DengenSha	DengenSha	126	Equiped with PLC system Automatic Program Selection %100 Control and Marking with Sensors Nut Thread Control Sensor
2	SPOT WELDING MACHINE	DengenSha	DengenSha	126	Equiped with PLC system Automatic Program Selection %100 Control and Marking with Sensors Nut Thread Control Sensor

Production Management

Customer Orders - ERP

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TL Türk Lirası

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Depo

AMBAR SEVK SATIŞI

Satış

Teslim tarihi

05.04.2025

Cinsi	Kodu	İsmi	Miktar	Br	Birim fiyat	Tutar	Tesi. tarihi	Açıklama
Stok	M02-00520353300E	M02-00520353300E PARÇA SATIŞI	1.300,00	AD	23,27	30.252,30	05.04.2025	
Stok	M02-00520353300E	M02-00520353300E PARÇA SATIŞI	2.100,00	AD	23,27	48.869,10	12.04.2025	
Stok	M02-00520353300E	M02-00520353300E PARÇA SATIŞI	2.100,00	AD	23,27	48.869,10	19.04.2025	
Stok	M02-00520353300E	M02-00520353300E PARÇA SATIŞI	2.900,00	AD	23,27	67.485,90	26.04.2025	
Stok	M02-00520353300E	M02-00520353300E PARÇA SATIŞI	2.200,00	AD	23,27	51.196,20	03.05.2025	
Stok	M02-53745-F40 10	M02-53745-F40 10 PARÇA SATIŞI	1.610,00	AD	13,33	21.459,69	05.04.2025	
Stok	M02-53745-F40 10	M02-53745-F40 10 PARÇA SATIŞI	4.795,00	AD	13,33	63.912,56	12.04.2025	
Stok	M02-53745-F40 10	M02-53745-F40 10 PARÇA SATIŞI	4.795,00	AD	13,33	63.912,56	19.04.2025	

İskonto

İskonto (%)

0

Maasraf

Maasraf (%)

0

Yergi tablosu

KDV (%)

20

KDV / Tevk.

203.738,45

0,00

KDV Tevkifli tablosu

OTV (%)

0

OTV / Tevk.

0,00

0,00

Yükün

1.222.430,72

[Ara]

TL

1.018.692,27

[Alternatif]

ELR

25.458,84

[Evrak döviz]

TL

1.018.692,27

İskonto

0,00

Maasraf

0,00

KDV / Tevk.

5.091,77

0,00

OTV / Tevk.

0,00

0,00

Yükün

30.550,61

Eski evrak çıktı

Detay

Silgi

Yeni

Arş

İş

Yaz

Çık

Resim

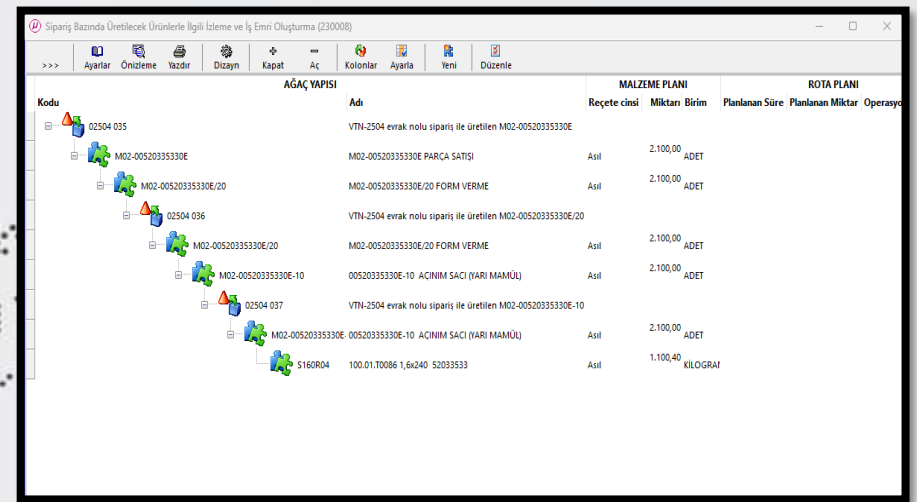
Dış

Form

Önce

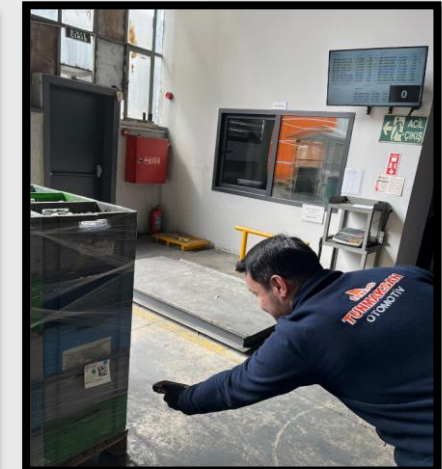
Sıra

Product Tree



Production Planning

Delivery



Maintenance Management

Tunmaksan

Kalıp Bakım

Makina Bakım

Yeni Fiş

Açık Fişler

Kapalı Fişler

Kalıp Kodu :

Arıza Kodu

Personel Kodu

Makina Kodu

Stok Kod

☐ Normal
 ☐ İyileştirme / ARGE

☒ ARIZA
 ☐ MAKİNA
 ☒ KALIP

☐ SÜRÜCÜ
 ☒ OPERATÖR

Açıklama

Tunmaksan

Kalıp Bakım

Makina Bakım

Yeni Fiş

Açık Fişler

Kapalı Fişler

Kalıp No :

M05-53422-00240 A.K.

Parça Referans :

Bakım Talep No :

BKM-24

Açıklama :

Tarih :

12.05.2025

Saat :

14:49

Personel No

471

Pres / Makine

ÇAM-002

İş Emri No

202505051030

Genel Açıklama

Teslimde Kontrol Edilecekler

Ölçü

Tarih

İş Emri No

Arıza Açıklama

Yapılan İşlemleri Ekle

Kullanılan Malzeme Ekle

Kapat

Kaydet

Tarih	Durum	Bildiren Personel
5.05.2025	KAPALI	471
5.05.2025	KAPALI	471
25.04.2025	KAPALI	453
24.04.2025	KAPALI	456
24.04.2025	KAPALI	456
24.04.2025	KAPALI	453
24.04.2025	KAPALI	453
22.04.2025	KAPALI	448
22.04.2025	KAPALI	448
22.04.2025	KAPALI	448
22.04.2025	KAPALI	448
22.04.2025	KAPALI	477

References

DIRECT CUSTOMERS



INDIRECT OEM CUSTOMERS



TÜRK OTOMOBİL FABRİKASI A.Ş.